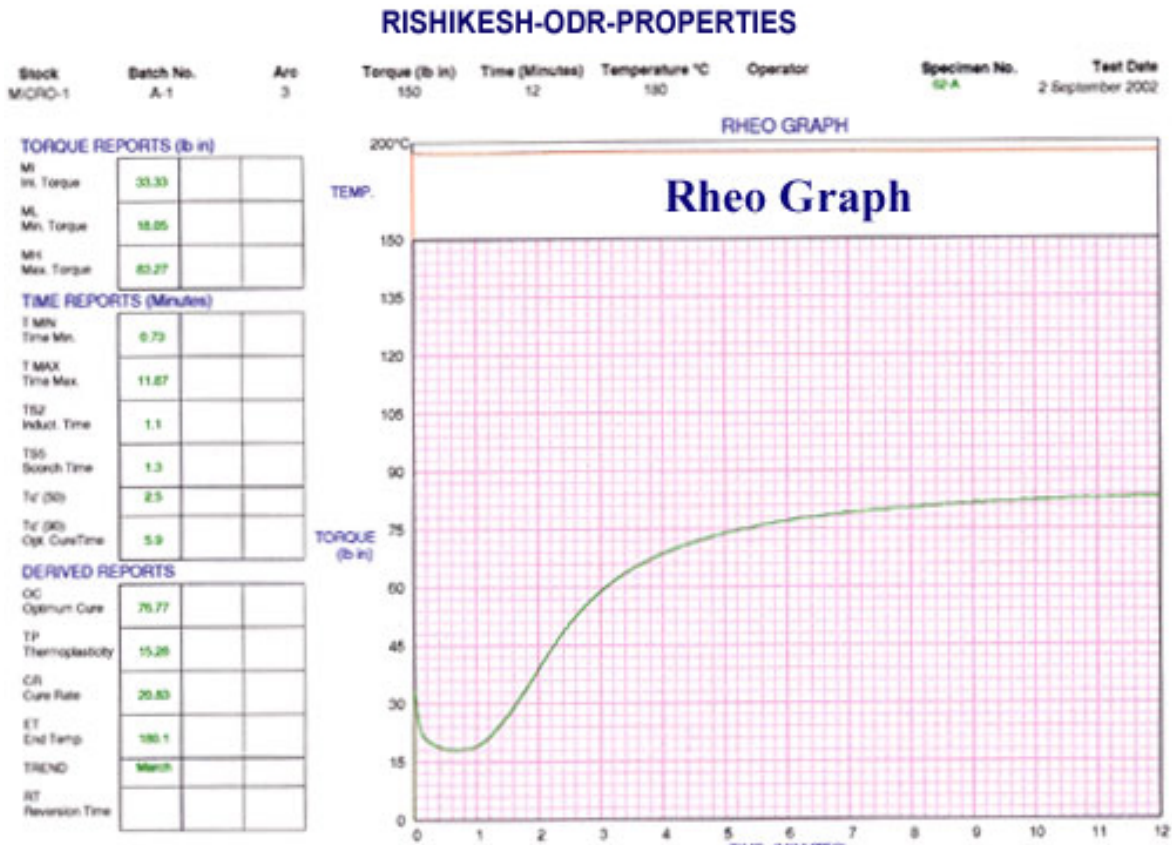




Graphs

Rishikesh Electromatic Pvt. Ltd. Rheo Graphs

1. Rheo-Graph





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E-mail: rishikeshelectromatic@gmail.com; info@rishikesh.com

2. Rheo Graph with Quality Gates

RISHIKESH-ODR-PROPERTIES

Block: ST Batch No.: MV Arc: 3 Torque (lb in): 150 Time (Minutes): 12 Temperature °C: 180 Operator: Specimen No.: 185-A Test Date: 2 September 2002

TORQUE REPORTS (lb in)

M		
Hi Torque	30.66	
M		
Min. Torque	10.28	
MH		
Max. Torque	80.1	

TIME REPORTS (Minutes)

T MIN		
Time Min.	0.75	
T MAX		
Time Max.	11.78	
T52		
Induct. Time	1.1	
T55		
Scorch Time	1.27	
Tc (50)		
Tc (90)	2.55	
Opt. CureTime	6.28	

DERIVED REPORTS

OC		
Optimum Cure	75.83	
TP		
Thermoplasticity	25.36	
CR		
Cure Rate	19.29	
ET		
End Temp	181.2	
TREND	March	
RT		
Reversion Time		





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3. Rheo Graph With repeatability options

RISHIKESH-ODR-PROPERTIES

